PATENT COOPERATION TREATY

PCT

Translation INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

1	1499/03 PCT	FOR FURTHER A	ACTION	See Form PCT/IPEA/416				
	onal application No.	International filing da	,	Priority date (day/month/year)				
PCT	/DE2004/00163	39 23.07.200	14	25.07.2003				
	onal Patent Classification (I	PC) or national classification and	IPC					
Applicat	ASTO AG							
1.	This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.							
2.	This REPORT consists of	a total of 6	sheets, includ	ing this cover sheet.				
3.	This report is also accompa	anied by ANNEXES, comprising:						
	a. (sent to the app	olicant and to the International Bi	ureau) a total of	sheets, as follows:				
	sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.							
	b. (sent to the Inte	ernational Bureau only) a total of	(indicate type and num	ber of electronic carrier(s))				
		· ·						
	, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see							
4.	Section 802 of the Administrative Instructions). 4. This report contains indications relating to the following items:							
	\square		.113.					
		Basis of the report						
		Priority						
		-	regard to novelty, inve	entive step and industrial applicability				
		Lack of unity of invention	25(2)					
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
	Box No. VI Certain documents cited							
	Box No. VII Certain defects in the international application							
	Box No. VIII Certain observations on the international application							
Date of	submission of the demand		Date of completion of	this report				
Name and mailing address of the IPEA/EP			Authorized officer					
The anti-ordina NI-			Tolonkova N-					
Facsimil	E NO.		Telephone No.					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/001639

Box	No. I	Basis of the report					
1.	_	d to the language, this report is based on the internation	onal application in the language in whic	h it was filed, unless otherwise			
	This report is based on translations from the original language into the following language						
	which is the language of a translation furnished for the purposes of: international search (Rule 12.3 and 23.1(b))						
	publication of the international application (Rule 12.4)						
	international preliminary examination (Rule 55.2 and/or 55.3)						
2.	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
		nternational application as originally filed/furnished					
	the de	escription:					
	pages	s <u>1–17</u>		as originally filed/furnished			
	pages	S* 	received by this Authority on				
	pages	3*	_ received by this Authority on				
	the cl	aims:					
	nos.	1-18		as originally filed/furnished			
	nos.*			h any statement) under Article 19			
	nos.*		received by this Authority on				
	nos.*		_ received by this Authority on				
	the di	rawings:					
	sheet	s <u>1/5-5/5</u>		as originally filed/furnished			
	sheet	S [*]					
	sheet	S*	received by this Authority on				
	a sequ	uence listing and/or any related table(s) – see Supplen	nental Box Relating to Sequence Listing	5 .			
3.	The a	amendments have resulted in the cancellation of:					
		the description, pages					
		the claims, nos.					
	the drawings, sheets/figs						
		the sequence listing (specify):					
	Ш	any table(s) related to sequence listing (specify):					
4.		report has been established as if (some of) the amen- have been considered to go beyond the disclosure as f					
		the description, pages					
		the claims, nos.					
		the drawings, sheets/figs					
		the sequence listing (specify):					
		any table(s) related to sequence listing (specify):					
*	If item 4 ap	pplies, some or all of those sheets may be marked "sup	perseded."				

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International application No. PCT/DE2004/001639

Вох			ticle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	1-16	YES
		Claims	<u>17, 18</u>	_ NO
	Inventive step (IS)	Claims	1-16	YES
		Claims	17, 18	_ NO
	Industrial applicability (IA)	Claims	1-18	YES
		Claims		_ NO

- 2. Citations and explanations (Rule 70.7)
 - 1. This report makes reference to the following documents:

D1: DE 196 50 903 A1

D2: DE 199 60 674 A1

D3: DE 100 28 395 A1

D4: EP-A-1 032 065

D5: DE 199 60 516 A1

- 2. CLARITY:
- 2.1 The application does not meet the requirements of PCT Article 6 because claim 17 is unclear.
- 2.2 Claim 17 has been drafted as a "product-byprocess" claim. Claims to products in which the
 products are characterised by their production
 process can only be allowed if the products as
 such meet patentability requirements, i.e. are
 novel and inventive, inter alia. A product does
 not become novel only because it was produced by a
 novel process. A claim which characterises a
 product by a production process should be regarded

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

as being directed to the product as such (cf. PCT International Search and Preliminary Examination Guidelines, page 43, 5.26).

- 3. NOVELTY:
- 3.1 The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claims 17 and 18 is not novel (PCT Article 33(2)).
- 3.2 Each of the documents D1 (claims 13-15; figures 1-3), D2 (column 5, lines 15-18; figure 2), D3 (claims 1-30; figures 2-6), D4 (paragraphs 11, 19; claims 1, 10; figures 4B, 5B, 6B, 8) and D5 (column 11, lines 40-51; figure 1) discloses:

a fuel cell stack characterised in that at least two sealing sections (at least substantially) aligned in the stacking direction of the fuel cell stack are joined by a sealing compound.

The subject matter of claims 17 and 18 is thus not novel.

3.3.1 Documents D1 and D2 are regarded as the prior art closest to the subject matter of claims 1-16. Each of the documents D1 (claims 13-15; figures 1-3) and D2 (column 5, lines 15-18; figure 2) discloses:

a process for producing a fuel cell or fuel cell

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

stack having the following steps:

- (a) providing a first repeating unit with a first sealing surface and at least one second repeating unit with a second sealing surface; and
- (b) forming at least one sealing section between the first sealing surface and the second sealing surface.
- 3.3.2 The subject matter of claim 1 therefore differs from the known process for producing a fuel cell or fuel cell stack in that step (b) comprises the following additional steps (b1 and b2):
 - (b1) arrangement of a template between the first sealing surface and the second sealing surface, the template comprising at least one marginal region arranged next to the sealing section to be formed; and
 - (b2) introduction of a sealing compound into a region delimited by the first sealing surface, the second sealing surface and the marginal region of the template.

The subject matter of claim 1 is thus novel.

4. INVENTIVE STEP

The present invention can therefore be considered to address the problem of devising an alternative process for producing a fuel cell stack, in which error-proneness, which is dependent on the number of seals and the probability of failure of an

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individual seal, can be lowered, and manufacture in parallel is made possible.

Proceeding from documents D1 or D2 as the closest prior art, the process according to claim 1 would not be obvious to a person skilled in the art, nor could it be obviously derived from the available prior art. This process consists in providing a template between every two superimposed repeating units of the fuel cell stack, and in introducing a sealing compound into a region which is delimited by the sealing surfaces of the repeating units and the marginal region of the templates, in order to reduce the error-proneness of the process by reducing the number of individual seals, and make parallel manufacture possible.

The claimed process for producing a fuel cell stack as per independent claim 1 therefore involves an inventive step.

5. Claims 2-16 are dependent on claim 1 and thus also meet the PCT novelty and inventive step requirements.